

铸锻件超声波检测报告

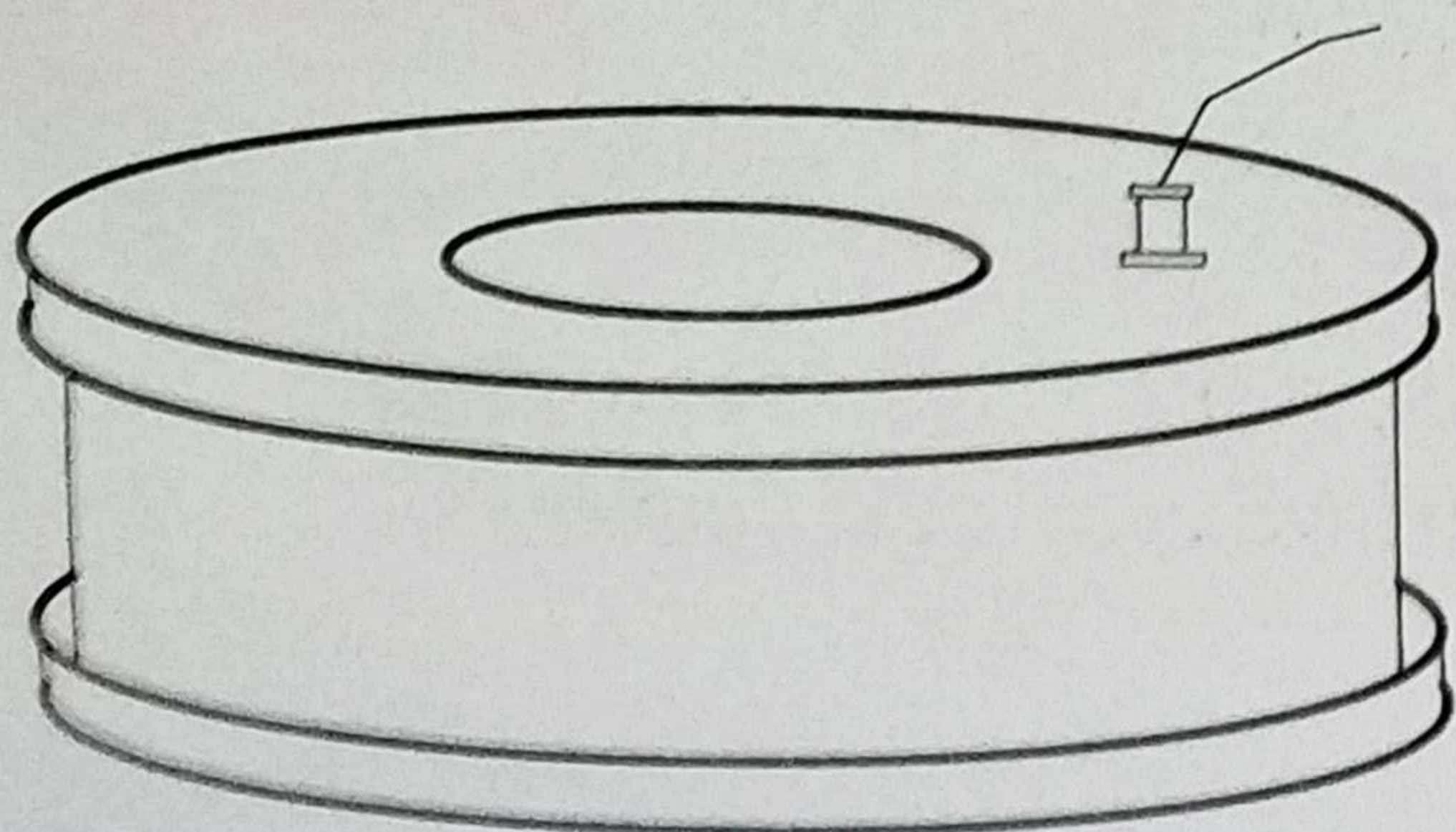
Report of Ultrasonic Test for Casting and forging

报告编号 Report No: TRA-1608001

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委托单位 Client	新乡市德工机械有限公司 XinxiangDegong machinery co., LTD.	图号 Drawing no.	L700-1-A	工件名称 Product Name	车轮 Wheel	规格, 材质	Φ700*150 ZG42CrMo
仪器型号 Instrum, ent Type	HS600C No. HS600C	检验标准 Inspection Standard	JB/T5000.15-2007 II级	探头规格 Probe Specificati on	2.5P φ14	耦合剂 Coupling Agent	化学浆糊 Chemical Paste
表面状态 Surface State	粗车后 Lathe Roughing	热处理状态 Heat Treatment State	热处理后 After Heat Treatment	探伤灵敏度 Flaw detection sensitivity	φ2+35dB	探伤方法 Detection Method	底波反射法 End Wave Reflection Method
透声性 Sonoluce ncy	良好 good	探测厚度(mm) Detection Thickness	150	对比试块 Reference Block	工件本身 Product itself	检测日期 Test Time	2016.8.01

检测区域草图 Detection Zone Draft:



检验结论 Inspection Conclusion:

经超声波检测, 所检 4 件车轮符合 JB/T5000.15-2007 II 级标准要求, 评定为合格。

By ultrasonic inspection, the four inspected Wheel is in accordance with JB/T5000.15-2007 level II standard requirements. Evaluation is of qualified.

